

CEMA SAFETY LABEL SPECIFICATIONS

SEPTEMBER 2010

Regular Duty Labels

These labels are intended for *interior use*.

Face Stock:	4 mil white polypropylene "Battery Label" film and/or 4 mil white vinyl (high tack perm) 50#
Adhesive:	PA22 - permanent adhesive / I406K permanent adhesive
Laminate:	50# SCK Liner
Ink:	UV resistant inks
Temperature Service Range:	(-) 65 to (+) 200 degrees
Temperature Application:	(+) 35 degrees
Surfaces:	High adhesion to most difficult substrates, especially plastics.

Severe Duty Labels

These labels are intended for *exterior use*.

Face Stock:	4 mil white vinyl (high tack perm) 50#
Adhesive:	I406K, permanent adhesive
Laminate:	1.42 clear UV resistant polyester laminate
Ink:	UV resistant inks
Temperature Service Range:	(-) 40 to (+) 200 degrees
Temperature Application:	(+) 50 degrees
Surfaces:	Heat resistance, dimensional stability, outdoor use, weather resistance. Adheres to stainless steel, Aluminum, Painted surfaces.

Application Instructions

Proper procedures should be used in applying these or any other labels.

1. Insure that the surface is cleaned and free of dirt, dust, grease, and moisture.
2. If the surface is painted, insure that the paint is dry.
3. Surface temperature above 40° F.
4. Press the label on after applying it to the surface. One or more passes over the label with a sponge or rubber roller will insure that the glue is in good contact with the majority of the surface to which it is expected to adhere.

CEMA Safety Labels can be purchase through the CEMA Online Store -
<http://www.cemastore.com/shop>