**CEMA Safety Labels**

**Placement Guidelines**

**Product: Bulk Handling Equipment**

**Equipment: Belt Conveyors**

To be placed on removable guards to warn that operation of the machinery with guards removed would expose chains, belts, gears, shafts, pulleys, couplings, etc. which create hazards.

![A]

**WARNING**
Exposed moving parts can cause severe injury
LOCK OUT POWER before removing guard

"A"

General warning to personnel that a conveyor’s moving parts, which operate unguarded by necessity of function, i.e. belts, rollers, terminal pulleys, etc., create hazards to be avoided; in particular, conveyors which stop and start by automatic control near operator work stations would use this label.

"B"

![B]

**WARNING**
Equipment starts automatically - can cause severe injury
KEEP AWAY

LOCATE AT ENTRANCE TO CONVEYOR WALKWAY

"C"

To be placed at entrances to enclosed areas which would expose personnel to operational or environmental hazards which should only be entered by trained and authorized personnel under specific conditions; Examples, lifting conveyors, transfer car aisleways, confined spaces, etc.

"D"

![D]

**WARNING**
Climbing, sitting, walking or riding on conveyor at any time will cause severe injury or death
KEEP OFF

SPACE UP TO A MAXIMUM OF 50 FT CENTERS (WALKWAY SIDES)

"E"

To be located on conveyors where there are exposed moving parts which must be unguarded to facilitate function, i.e. rollers, pulleys, shafts, chains, etc.

"F"

![F]

**CAUTION**
Do not enter
Hazardous area
Authorized personnel only

"G"