

# CEMA Safety Label Placement Guidelines

## CEMA Safety Labels

## Placement Guidelines

### Product: Bulk Handling Equipment

#### Equipment: Bulk Belt Conveyors

To be placed on removable guards to warn that operation of the machinery with guards removed would expose chains, belts, gears, shafts, pulleys, couplings, etc. Which create hazards.



"A"

General warning to personnel that a conveyor's moving parts, which operate unguarded by necessity of function, i.e. belts, rollers, terminal pulleys, etc. Create hazards to be avoided; in particular, conveyors which stop and start by automatic control near operator work stations would use this label.



LOCATE AT ENTRANCE TO CONVEYOR WALKWAY

"D"

To be placed at entrances to enclosed areas which would expose personnel to operational or environmental hazards which should only be entered by trained and authorized personnel under specific conditions. Examples: lifting conveyors, transfer car aisleways, confined spaces, etc.



"F"

To be located on conveyors where there are exposed moving parts which must be unguarded to facilitate function, i.e. rollers, pulleys, shafts, chains, etc.



LOCATE ON INSPECTION DOOR (S)

"B"

To be placed up to a maximum of 20' centers along the walkway side.



SPACE UP TO A MAXIMUM OF 50 FT CENTERS ( WALKWAY SIDES)

"E"

To be placed on removable guards to warn that operation of the machinery with guards removed would expose chains, belts, gears, shafts, pulleys, couplings, etc. Which create hazards.



"C"

