## CEMA Safety Label Placement Guidelines

### Product: Unit Handling Equipment

### Equipment: Belt Conveyors - End Driven

<table>
<thead>
<tr>
<th>Equipment Type</th>
<th>Placement Guidelines</th>
</tr>
</thead>
<tbody>
<tr>
<td>Belt Conveyors - End Driven</td>
<td>To be located on conveyors where there are exposed moving parts which must be unguarded to facilitate function, i.e. rollers, pulleys, shafts, chains, etc.</td>
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<tr>
<td></td>
<td>To be placed along both sides of these conveyors since these conveyors provide surfaces and profiles attractive, but hazardous, for climbing, sitting, walking, or riding.</td>
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<tr>
<td></td>
<td>To be placed on removable guards to warn that operation of the machinery with guards removed would expose chains, belts, gears, shafts, pulleys, couplings, etc. Which create hazards.</td>
</tr>
</tbody>
</table>

### General Purpose Label

- **"A"**
  - LOCATE AT TERMINAL ENDS (BOTH SIDES)

- **"B"**
  - SPACE UP TO A MAXIMUM OF 20 FT. CENTERS (BOTH SIDES)

- **"C"**
  - LOCATE ON CHAIN GUARD

- **"D"**
  - LOCATE ON DRIVE SECTION (BOTH SIDES)

General purpose label to warn maintenance personnel that conveyors should be shut off and locked out prior to servicing. Examples: drives, take-ups, lubrication points which require guard removal.