CEMA Safety Label Placement Guidelines

Product: Unit Handling Equipment

Equipment: Belt Conveyors - Center Driven

To be located on conveyors where there are exposed moving parts which must be unguarded to facilitate function, i.e. rollers, pulleys, shafts, chains, etc.

To be placed along both sides of these conveyors since these conveyors provide surfaces and profiles attractive, but hazardous, for climbing, sitting, walking, or riding.

To be placed on removable guards to warn that operation of the machinery with guards removed would expose chains, belts, gears, shafts, pulleys, couplings, etc. Which create hazards.

General purpose label to warn maintenance personnel that conveyors should be shut off and locked out prior to servicing; Examples: drives, take-ups, lubrication points which require guard removal.

To be located on conveyor at terminal ends (both sides).

Space up to a maximum of 20 ft. centers (both sides).

Located on drive section (both sides).

To be placed on center drive.

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