CEMA Safety Label Placement Guidelines

Product: Unit Handling Equipment

Equipment: Chain Driven Live Roller Conveyors

General purpose label to warn maintenance personnel that conveyors should be shut off and locked out prior to servicing. Examples: drives, take-ups, lubrication points which require guard removal.

To be placed along both sides of these conveyors since these conveyors provide surfaces and profiles attractive, but hazardous, for climbing, sitting, walking, or riding.

To be placed on removable guards to warn that operation of the machinery with guards removed would expose chains, belts, gears, shafts, pulleys, couplings, etc. Which create hazards.

A WARNING
Servicing moving or energized equipment can cause severe injury
LOCK OUT POWER before servicing

A DANGER
Climbing, sitting, walking or riding on conveyor at any time will cause severe injury or death
KEEP OFF

A WARNING
Exposed moving parts can cause severe injury
LOCK OUT POWER before removing guard

"A"
SPACE UP TO A MAXIMUM OF 20 FT. CENTERS (BOTH SIDES)

"B"
SPACE UP TO A MAXIMUM OF 20 FT. CENTERS (BOTH SIDES)

"C"
LOCATE AT DRIVE GUARDS

"A"
"B"
"C"

CHAIN DRIVE

http://www.cemanet.org